



DMS INDUSTRIEVERTRETUNGEN

HECKLER

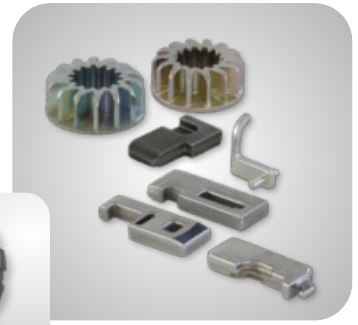
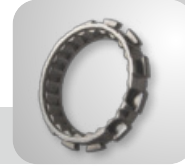
Wir formen Stahl.

heckler.de

Solid, asymmetrical cold extruded parts (10 - 300 g) are formed at room temperature in knuckle-joint, eccentric or multi-stage cross transfer presses with a press force of up to 10,000 kN in large scale production.

Post-processing with ultra-modern CNC lathes and CNC machining centres

In-house mould- and tool making



Cold forming

MALSA

Aluminium Die Casting

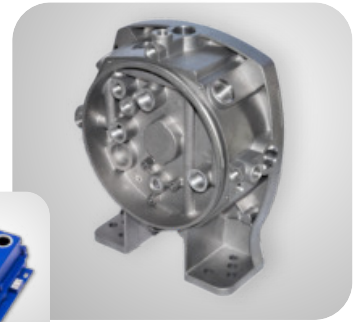
malsa.com.es

Aluminium die castings from 10 g - 8 kg in EN AC 47100, EN AC 43500
14 casting cells from 250 - 1,400 t

Focus on pressure-tight parts

In-house mould- and tool making

Finishing and further processing with on 14 CNC machining centres (Chirón, Mazak, Kitamura)



Aluminium die-casting

LOMO

lomopress.com

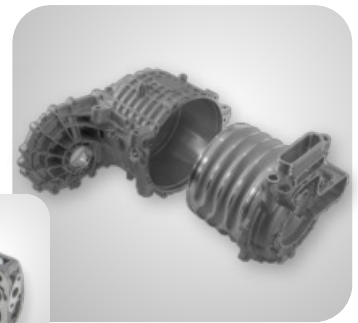
Aluminium die castings up to 35 kg in common alloys

20 casting cells from 200 - 3,000 t

In-house mould- and tool making

Finishing and further processing on 25 CNC machining centres

Assembly of components



Aluminium die-casting

NUOVA FRAMAR

nuovaframmar.it

Zinc-die casting parts from 10 g - 1.5 kg in the common alloys

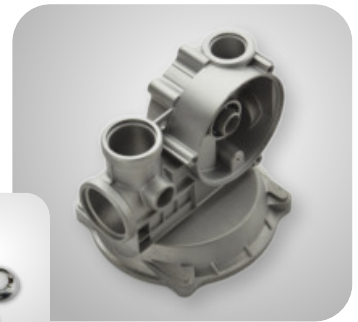
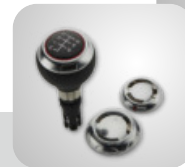
Functional and surface parts

12 die casting machines from 90 - 200 t clamping force

Finishing and further processing on CNC machining centres

Assembly of components

In-house mould- and tool making



Zinc die-casting

R.Biemmetech
Powder Metallurgy Company

rbiemmetech.it

Sintered parts from 5 g - 3.5 kg of steel, stainless steel, copper, aluminium or magnetic material

12 presses from 4 - 750 t, 5 furnaces up to 1,450 °C

Finishing and further processing on partly fully automated CNC machining centres

In-house mould- and tool making

Assembly of components



Sintering



Complex hot forged brass parts from 20 g - 6 kg in all common alloys (incl. lead-free/low-lead brass according to drinking water regulations)

14 presses from 200 to 600 t, finishing and further processing on transfer- und multicentret machining facilities

In-house mould- and tool making
Common surface treatment processes
Assembly of components



Hot forging



Precision turned parts made of brass alloys (also lead-free) and gunmetal from bar (6 - 90 mm) and up to 220 mm of bar section

Over 170 state-of-the-art CNC single and multi-spindle machine

The entire production, full assembly and testing of the assemblies guarantee efficient processes and the best, tested quality

Leading supplier of valve technology



Turning technology



Automatic turned parts made of all common materials with diameters of 0.6 - 38 mm und Längen von 1,000 mm

50 sliding headstock lathes, 10 CNC lathes, 9 ring lathes, 6 rotary transfer machines

Post-processing including CNC milling, centreless cylindrical grinding, rotary transfer machining

Assembly of components



Turning technology



Development services up to series-ready production of electrical assemblies with innovative production technologies,

e.g. vapour phase vacuum soldering, assembly and bonding technology, potting, encapsulation and transfer moulding

Production of individual modules and assembly of complete systems



Sensors and electronics

Selection of references:



Contact us

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